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Coupling its functions

Design of Machine

Fitter Trade Theory |

2nd Semester Model

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~~WM250V Lathe -~~

~~surface finish re-
visited. WFL M60~~

~~MillTurn Complete~~

~~Crankshaft Machining~~

~~-MARTECH~~

~~Machinery, NJ - USA~~

Machine Shop Tips:

Reading Dials on a

Manual Lathe Turning

a Conical Feature

Manual Lathe

Machining - DPUT

Hydraulic Cylinder

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Shell Machining a Part

~~BACKLASH~~

~~Machining basics on~~

~~the metal lathe and~~

~~mill~~ **Essential**

Machining Skills:

Working with a

Lathe, Part One GNG

~~PLUS OLD SCHOOL~~

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Tolerances

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~~Everything for Small~~

~~Parts Fitting \u0026~~

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~~lathe operations~~

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FORMULA SHEET $f =$

$f T N t '1 S = 60 S =$

$'Q 40 N N 9 D - d$

length of workpiece

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Set-over = 2 length of
taper length of

workpiece Set-over =

Ratio 2 ; $\tan = 2L$

Leading angle = $90 -$

(Helix angle + clea

rance angle) Following angle =

$90 +$ (Helix angle -

clearance angle)

Lead = No. of starts

pitch Pitch

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 $= ? D n 40 N N 9 D - d$

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length of workpiece

Set-over = 2 length of
taper length of

workpiece Set-over =

Ratio $2 \tan \alpha = 2L$

Leading angle = $90^\circ -$

(Helix angle +

clearance angle) Following angle

$= 90^\circ + (\text{Helix angle} -$

clearance angle) Lead

$= \text{No. of starts pitch}$

Pitch

Pitch

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DRAUGHTING,

FASTENERS AND

FITTINGS 1.1 Name

THREE welding

processes you can

use to join metal. (3)

1.2 Name the types of

welded joints shown

in FIGURE 1. Write

only the answer ...

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